

Polyester/TGIC and Polyester:Epoxy Powder Coatings

- 1: For **Polyester/TGIC or Polyester/Primid**, test using a replacement ladder of 10, 15, 20 and 30% FP-480.
- 2: Make a 1:1 weight for weight replacement of TiO₂ with FP-480.
- 3: Premix the dry components as usual incorporating the FP-480 along with the TiO₂ Pigment.
- 4: Process as normal - no changes to the extrusion set-up is necessary.
- 5: Complete powder as normal.

- 1: For **Polyester/Epoxy or pure Epoxy**, test using a replacement ladder of 10, 15 and 20% FP-480.
- 2: Make a 1:1 weight for weight replacement of TiO₂ with FP-480.
- 3: Premix the dry components as usual incorporating the FP-480 along with the TiO₂ Pigment.
- 4: Process as normal - no changes to the extrusion set-up is necessary.
- 5: Complete powder as normal.

Contrast Ratio in a Polyester/TGIC Powder Coating

